



U.S. Department  
of Transportation  
**Research and  
Special Programs  
Administration**

400 Seventh St., S.W.  
Washington, D.C. 20590

**FEB 22 2001**

DOT-E 11244  
(FOURTH REVISION)

EXPIRATION DATE: January 31, 2003

(FOR RENEWAL, SEE 49 CFR § 107.109.)

1. GRANTEE: Aerospace Design & Development, Inc., (ADD),  
Niwot, Colorado
2. PURPOSE AND LIMITATIONS: This exemption authorizes the  
manufacture, marking and sale of non-DOT specification  
titanium alloy cylinders for the transportation in commerce  
of air, refrigerated liquid. This exemption provides no  
relief from any regulation other than as specifically stated  
herein.
3. REGULATORY SYSTEM AFFECTED: 49 CFR Parts 106, 107 and 171-  
180.
4. REGULATIONS FROM WHICH EXEMPTED: 49 CFR § 173.316(c) in  
that a non-DOT specification cylinder is not  
authorized, except as specified herein.
5. BASIS: This exemption is based on ADD's application dated  
January 11, 2001, submitted in accordance with § 107.109.
6. HAZARDOUS MATERIALS (49 CFR § 172.101):

Hazardous materials description/proper shipping name	Hazard Class/ Division	Identification Number	Packing Group
Air, refrigerated liquid, (cryogenic liquid)	2.2	UN1003	N/A

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7. SAFETY CONTROL MEASURES:

a. PACKAGING - Packaging prescribed is a non-DOT specification, insulated, 4 liter capacity cylinder constructed of titanium alloy with an aluminum alloy vacuum shell. Cylinders must be in conformance with ADD's drawing 529-101 on file with the Office of Hazardous Materials Exemptions and Approvals (OHMEA) and with the DOT 4L Specification (§§ 178.35 & 178.57) except as follows:

§ 178.35(e) Pressure relief devices and pressure control valves.

Each cylinder must be equipped with two relief valves, one set between 750 to 800 psi and another at 950 psi.

§ 178.35(f) Marking.

(1) Cylinders must be marked "DOT-E 11244" in place of "DOT-4L".

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§ 178.57(a) Type, size, service pressure, and design service temperature.

(1) The maximum service pressure is 1,000 psig.

(2) The design service temperature is -320°F.

§ 178.57(b) Material.

(1) The inner containment vessel is constructed of Ti-6Al-4V titanium alloy.

(2) The outer jacket is constructed of 6061-T6 and/or Type 536 aluminum alloys.

§ 178.57(e) Welding.

(5) (Added) Pre-weld preparation procedures must be in conformance with ADD MP-0011.

§ 178.57(f) Wall thickness.

(1) Replace 45,000 psig with 60,000 psig.

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§ 178.57(g) Heat treatment.

Stress relief annealing is authorized.

§ 178.57(o) Authorized materials of construction.

(1) Inner containment vessel (cylinder). Titanium alloy of uniform quality. Chemical analysis must conform to MIL-T-9047.

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8. SPECIAL PROVISIONS:

a. In accordance with the provisions of Paragraph (b) of § 173.22a, persons may use the packaging authorized by this exemption for the transportation of the hazardous materials specified in paragraph 6, only in conformance with the terms of this exemption.

b. A person who is not a holder of this exemption, but receives a package covered by this exemption, may reoffer it for transportation provided no modifications or changes are made to the package and it is offered for transportation in conformance with this exemption and the HMR.

c. A current copy of this exemption must be maintained at each facility where the package is offered or reoffered for transportation.

d. Each packaging manufactured under the authority of this exemption must be either (1) marked with the name of the manufacturer and location (city and state) of the facility at which it is manufactured or (2) marked with a registration symbol designated by the Office of Hazardous Materials Exemptions and Approvals for a specific manufacturing facility.

e. A current copy of this exemption must be maintained at each facility where the package is manufactured under this exemption. It must be made available to a DOT representative upon request.

f. Each cylinder must be shipped in a strong outside package.

9. MODES OF TRANSPORTATION AUTHORIZED: Motor vehicle.

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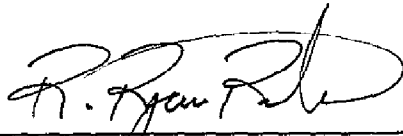
10. MODAL REQUIREMENTS: A current copy of this exemption must be carried aboard each motor vehicle used to transport packages covered by this exemption.
11. COMPLIANCE: Failure by a person to comply with any of the following may result in suspension or revocation of this exemption and penalties prescribed by Federal hazardous materials transportation law 49 U.S.C. 5101 et seq.:
  - o All terms and conditions prescribed in this exemption and the Hazardous Materials Regulations, Parts 171-180.
  - o Registration required by § 107.601 et seq., when applicable.

Each "Hazmat employee", as defined in § 171.8 who performs a function subject to this exemption must receive training on the requirements and conditions of this exemption in addition to the training required by §§ 172.700 through 172.704.

No person may use or apply this exemption, including display of its number, when the exemption has expired or is otherwise no longer in effect.

12. REPORTING REQUIREMENTS: The carrier is required to report any incident involving loss of packaging contents or packaging failure to the Associate Administrator for Hazardous Materials Safety (AAHMS) as soon as practicable. (Sections 171.15 and 171.16 apply to any activity undertaken under the authority of this exemption.) In addition, the holder(s) of this exemption must also inform the AAHMS, in writing, of any incidents involving the package and shipments made under the terms of this exemption.

Issued in Washington, D.C.



*for* Robert A. McGuire  
Associate Administrator  
for Hazardous Materials Safety

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(DATE)

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Address all inquiries to: Associate Administrator for Hazardous Materials Safety, Research and Special Programs Administration, Department of Transportation, Washington, D.C. 20590.  
Attention: DHM-31.

The original of this exemption is on file at the above office. Photo reproductions and legible reductions of this exemption are permitted. Any alteration of this exemption is prohibited.

Copies of exemptions may be obtained from the AAHMS, U.S. Department of Transportation, 400 7th Street, SW, Washington, DC. 20590-0001, Attention: Records Center, 202-366-5046.

P.O.:KFW/sln